

## **CUSTOM HEADWEAR**

#### Customising a cap means making it unique,

from a simple own-brand label to the most innovative decoration techniques and from the most classic fabrics to high-tech and fashion textiles.

In this **BOOK** you will find almost all fabrics and customizations.

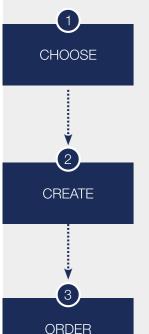
It will help you to know and choose the best techniques to **bring your ideas to life**, transforming a cap into a piece of art.

More ideas and solutions will be available visiting our big showroom and being supported by our specialists.

You will physically enter the infinite headwearworld by **ATLANTIS**.



## CUSTOM HEADWEAR HOW TO



What does **customising a cap** mean? What is the **minimum quantity** that can be ordered? Examples of **customisation**Want some **ideas**?

Fabrics and Colours Logos and Artwork Prototyping services

Production Times
Transport
ATS - Tracking Production and Transport
Certification and Guarantees
Prices
Payments











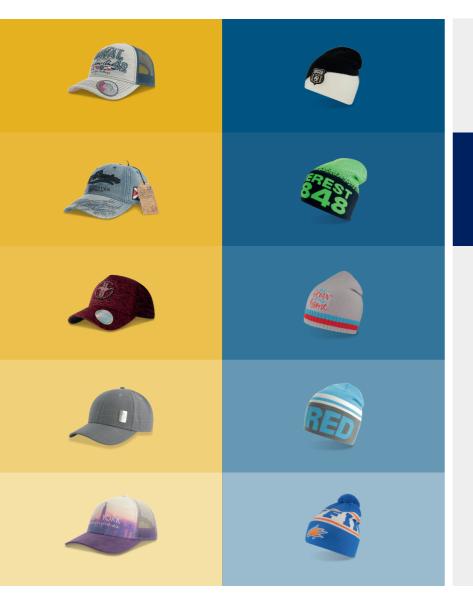












# WE SHAPE WITH YOU THE BEST CUSTOM HEADWEAR FOR YOUR BRAND

discover more on: www.atlantis-caps.com





# DOOR DOOR

## **INSPIRED**

## **CREATIVE**

## Amazing express production with DOOR TO DOOR service

- · 12 styles in 15 colourways per each model
- · Fine decoration technologies
- · Price list available with QR code
- Choose your style, colour, destination and send us your logos

## FREE REAL PICTURE IN 24/48H

**Quantity:** Moq 144 pcs – max 1008 pcs **Delivery:** 30 days after approval

**Approval:** photo of the LOGO, only

## Get inspired and choose one of our best sellers

- · More than 25 different styles
- · 15 different decoration technologies
- Performing fabrics, complex customization in more panels
- Choose your style, colours and send us your logos

### GRAPHIC VISUAL AVAILABLE IN 48/72H

**Quantity:** Moq. 288 pcs – max 5040 pcs **Delivery:** 

45 days after sample approval by air 90 days after sample approval by sea

**Approval:** sample photo free of charge If physical sample, available in 3 weeks (to be charged)

45/288

#### Express yourself, be unique

- · No limits on design and technologies
- Choose from many decoration options and create a truly stunning design for your next event or collection!
- Add trims, accessories holograms and special packaging solutions
- · Delivery all over the world

## GRAPHIC SERVICE AVAILABLE TO DEVELOP YOUR DESIGN

**Quantity:** Moq. 288 pcs – no quantity limit

#### **Delivery:**

60 days after sample approval by air 90 days after sample approval by sea

#### Approval:

physical sample available in 3 weeks

30/144

60/288



# QUICK JACQUARD

# CUSTOM JACQUARD

# KNITTED WORLD

## Get your own knitted jacquard beanie with our express service

- 5 styles in 15 colourways per each model
- Available decoration technologies as per selected style
- · Price list available with QR code
- Choose your style, colour, destination and send us your logos

### FREE GRAPHIC VISUAL IN 24/48H

**Quantity:** Moq. 100 pcs – max 300 pcs **Delivery:** 15 days after approval **Approval**: digital jacquard pattern and embroidery picture.

**15/**<sup>100</sup>

## Get your Oekotex Jacquard beanie and scarf in 5 steps

- 6 different shapes, colour book with 100 different colours
- Available decoration technologies: flat/3d embroidery, woven labels, polar fleece lining
- · All over jacquard up to 12 colours
- Choose your shape, colours and send us your logos

## GRAPHIC VISUAL AVAILABLE IN 48/72 HOURS

**Quantity:** Moq. 200 pcs – max 2000 pcs **Delivery:** 

30 days after approval

**Approval**: sample photo free of charge If physical sample, available in 2 weeks (to be charged)

**30/**<sup>200</sup>

#### Express yourself, be unique

- · No limits on design and technologies
- Choose from many decoration options and create your knitted set or collection!
- · Add trims, accessories holograms
- · Special packaging solutions
- · Delivery all over the world

## GRAPHIC SERVICE AVAILABLE TO DEVELOP YOUR DESIGN

**Quantity:** Min. 288 pcs – no qty limit

**Delivery:** 

60 days from sample approval by air 90 days from sample approval by sea

**Approval**: physical sample available in 3 weeks

**60**/288

## **EXAMPLES OF CUSTOMISATION**

The possibilities of customisation are INFINITE!

A cap is customised when one or all of its parts are customer-specified:

#### SHAPE

5, 6 or 7 panels, flat or precurved peak, trucker, fisherman, beret or military styles.











#### **COLOUR**

You can choose different colours for the panels, peak, closure, stitching, eyelets, buttons etc.



#### FABRICS/COLOURS

See POINT 5 for details.









#### **CUSTOMIZATIONS**

Embroidery, print, applications, labels, microinjection, closures, etc.

#### **ACCESSORIES**

Personalised stickers and tags, individual poly bags, etc.







## **WANT SOME IDEAS?**

#### WHERE CAN I FIND INSPIRATION FOR MY CUSTOMISED CAP?

MASTER ITALIA has created an IDEAS section on the **ATLANTIS-CAPS.COM** website. This contains a gallery of customised caps, beanies and accessories you can look at if you want inspiration for your own special design.

## **FABRICS AND COLOURS**

You can choose from various fabrics available in the **ATLANTIS** collection and in the next pages you will see a selection of them.

But, if you are looking for something very special in terms of fabrics, you are welcome at Master Italia.

In our showroom there is a huge **FABRIC CLOSET** with a collection of special fabrics that you can touch and check.





Fabric availability depends on quantity ordered. You can check the **PANTONE™** codes of colour available in stock from the technical data sheets of the various articles in the **ATLANTIS** collection.

With ATLANTIS, the range of fabric and colour combinations available is practically infinite.



**SEARCH FOR COLOURS:** Our showroom contains a vast number of fabric samples and expert advisers are on hand to help you identify the right fabric and colour for your own design.

If you can't find what you need among our in-house samples, you can search for the fabric with the nearest Pantone™ colour to that provided by the customer directly on the Local Fabric Market.

Fabric searches cost €50 for minimum quantity orders of 288 pieces.

The identification of a colour from our range of over 100 EU made and readily available yarns is free.

Quality is certified for all **ATLANTIS** stock fabrics and standard Pantone<sup>™</sup> colours. In the case of fabrics selected from the Local Fabric Market, complete conformity to the requirements of REACH regulations can only be verified at the search stage.

**YOUR OWN FABRICS:** On request, customers can supply their own fabrics for use in the creation of customised caps.





#### PANTONE™ COLOURS

Minimum quantities for colours and colour search costs

#### STANDARD PANTONE™ COLOURS

COTTON AND TECHNICAL FABRICS orders starting from 7,000 pieces

POLYESTERS, MIXED AND MESH orders starting from 10,000 pieces

CHINESE YARNS orders starting from 576 pieces

#### **EU YARNS**

orders starting from 500 pieces

#### SPECIAL PANTONE™ COLOURS

supplement of € 150

only available for:

COTTON

orders starting from 3,000 pieces

POLYESTERS, MIXED AND MESH orders starting from 5.000 pieces



## **LOGOS AND ARTWORK**

Our graphic design office will be happy to assist you and suggest different graphic solutions and the most suitable customisation techniques for your logo.

All artwork activities are carried out in close collaboration with our team of experts:

GRAPHIC DESIGN
OFFICE



STYLE/PRODUCT OFFICE



MARKETING OFFICE





## **GRAPHIC ASSISTANCE SERVICES**

#### **BASIC DESIGN SIMPLE PRESENTATION**



Basic design work performed using ADS -Atlantis Design Software



#### **FULL DESIGN OPTIMISED PRESENTATION**



4-view design complete with sample photos of the techniques involved



€ 50 without order

#### **ADVANCED DESIGN COMMERCIAL PRESENTATION**



A design presented in context with images of the commercial sector (sport, outdoor, automotive etc.)



€ 100 without order

#### **3D JAQUARD DESIGN REALISTIC RENDERING**



Virtual



€ 100 without order



## **PROTOTYPING SERVICES**



# SAMPLE MADE IN EUROPE

2-5 days from approval of graphic design

# SAMPLE MADE IN P.R.C

2-3 weeks from approval of graphic design

#### Before ordering:

#### **ORDER ATLANTIS STOCK SAMPLE**

As reference for material and shape



You pay only for transport

**Free** 

#### **ORDER CUSTOMISED SAMPLE**

You receive the prototype with your logo before confirming the order



Transport included for up to 3 pieces

from € 100

depending on complexity of design



#### On placement of order:

#### **VERIFICATION OF SAMPLE PHOTOS**

Despatch of photos of the prototype



No extra cost

Free

#### APPROVAL OF PHYSICAL SAMPLE

You receive the prototype with your logo before the start of production



Transport included for up to 3 pieces

€ 80

for orders of fewer than 576 pieces



Requests to modify the prototype may involve added costs and delays in production.



## **PRODUCTION TIMES**

PRODUCTION
IN EUROPE
STARTING FROM

10 days



PRODUCTION IN P.R.C STARTING FROM

30-40 days



#### GREEN LINE (RAPID PRODUCTION)

For URGENT orders, you can use our "Fast Production Line". *Contact us for further details.* 



## **TRANSPORT**

We ship door to door all over Europe (EEC). We offer various solutions for direct deliveries from the Far East.

#### TRANSPORT TIMES:



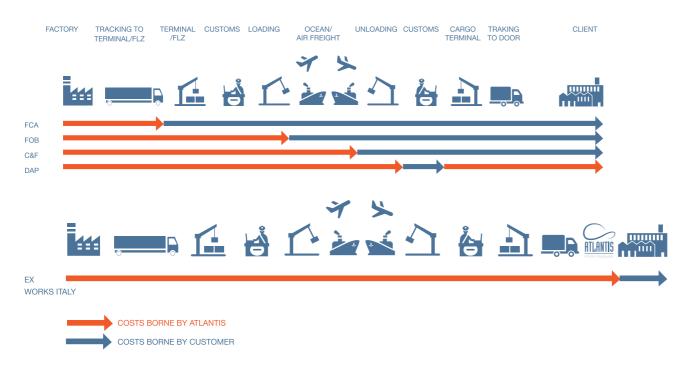
BY SEA: 35/45 days depending on the ports of departure and arrival



BY AIR: 3/7 days depending on transit time



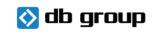
#### **SOLUTIONS FROM THE FAR EAST:**



#### **OUR CARRIER AND SHIPPERS:**













## **ATS - TRACKING PRODUCTION AND TRANSPORT**

You can consult the **ATLANTIS** TRACKING SYSTEM to monitor the progress of your orders. A practical animated infographic keeps you up to to update in real time. With the **ATLANTIS** TRACKING SYSTEM, you can monitor a project through all phases of design, production and delivery.





## **CERTIFICATION AND GUARANTEES**

Business ethics, quality, safety and the sustainability of products and processes are essential values for **ATLANTIS**.

Our customised products are CERTIFIED ANO GUARANTEED from an ethical viewpoint and in terms of product quality and safety.

#### ATLANTIS IS PROUDLY CERTIFIED BY











#### **ATLANTIS CARES ABOUT ETHICS**













## **PRICES**

#### HOW MUCH WOULD A CUSTOMISED CAP COST ME?

The cast of a customised cap or beanie hat depends on a number of variables:



1

the quantity you want to order



2

the type of fabric/material



3

the number and complexity of the customisation techniques you want to specify



4

the size of the logos



5

the urgency of delivery dates, etc.



6

transport methods



7

payment methods

This is why the final price can only be determined by means of a quote prepared to cover your specific requests.



## **PAYMENTS**

**SAMPLE:** payment on delivery of the sample (only for new customers), otherwise payment according to agreed conditions.

**PRODUCTION:** 30% before the start of production

For new customers and direct deliveries from China: settlement of the remaining 70% of production costs, inclusive of transport costs, before delivery by sea or by air.

For ATLANTIS customers: settlement according to agreed conditions.

#### PERMITTED PAYMENT METHODS:

For down payments and pre-payments: Bank transfer or credit card

Settlements: to be agreed



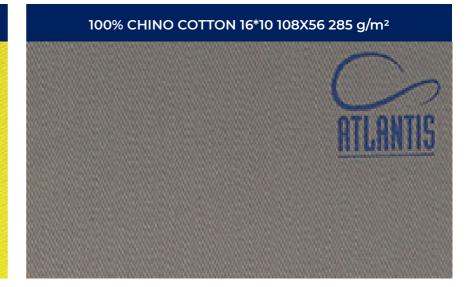






100% CHINO COTTON 16\*12 108X56 270-280 g/m<sup>2</sup>









65% POLYESTER - 35% COTTON T/C 21\*21 108X58 180 g/m<sup>2</sup>



100% POLYESTER 110-120 g/m<sup>2</sup>





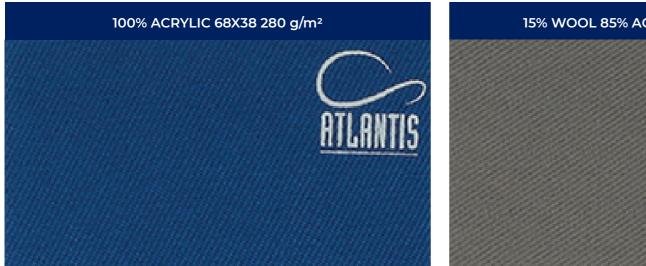


100% BRUSHED COTTON 10\*10 74X44 260-270 g/m<sup>2</sup>



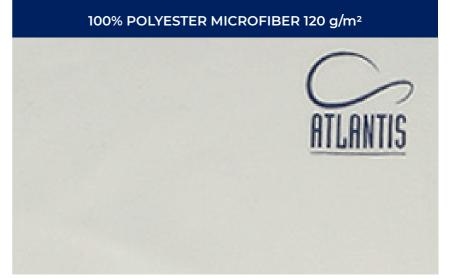
100% BRUSHED COTTON 7\*7 68X38 350-360 g/m<sup>2</sup>





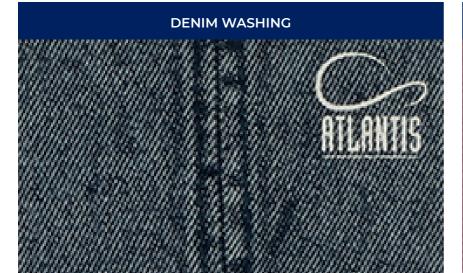


















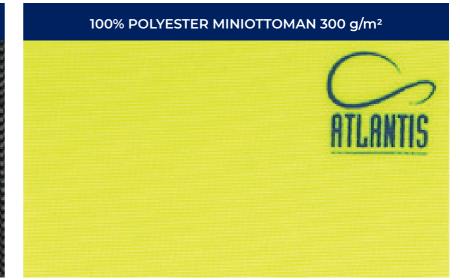




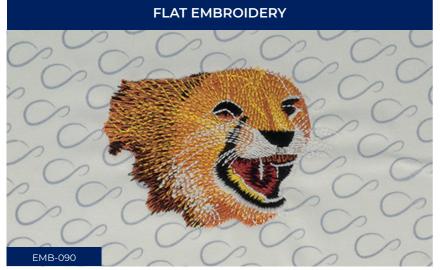






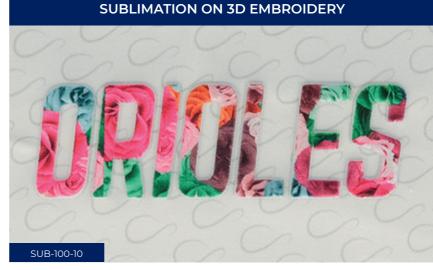












# **WOVEN LABEL APPLIQUE EMBROIDERY**



### SUBLIMATED FABRIC PATCH WITH 3D EMB. OUTLINE



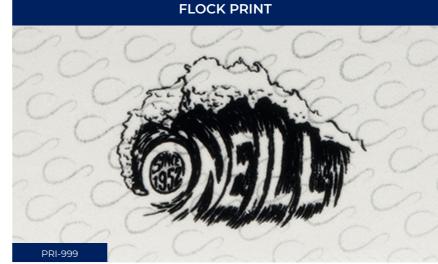
#### **DOUBLE LAYER FELT PATCH**



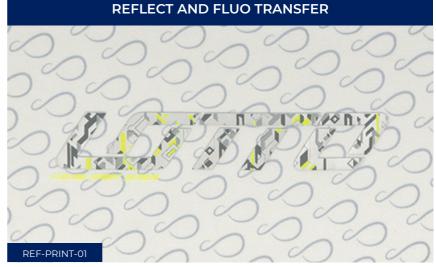
#### **BACK SIDE 3D EMBROIDERY**

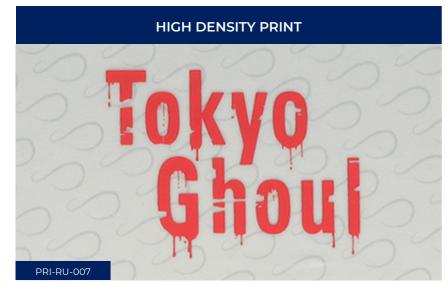


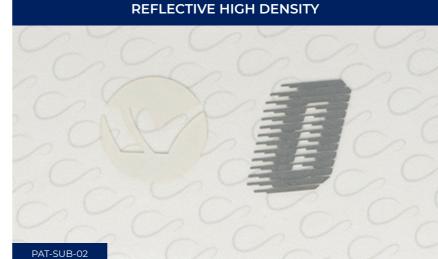












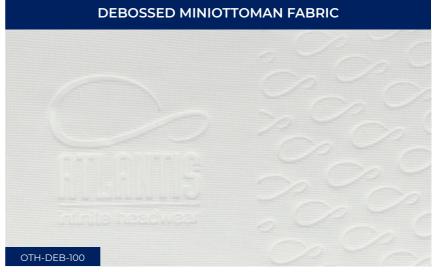


















**BUCKLE** 

(OTH-MET-002-10)

**BUCKLE** 

(OTH-MET-008)



**BUCKLE** 

(OTH-MET-005)

**BUCKLE** 

(OTH-MET-004)



RUBBER PATCH (PAT-RU2-004) LASERED ECO LEATHER
PATCH
(PAT-LEPU-07)

EMBROIDERY PATCH WITH CARBON FIBER (PAT-APL-04) COLORED DEBOSSED
PLATE
(OTH-MET-009)



RUBBER LABEL (ETH-RUB-001)

FOLDABLE WOVEN
LABEL
(ETH-W-021)

WOVEN LABEL WITH SILICON PRINT (ETH-W-SIL-01) FAUX SUEDE LABEL WITH 3D RUBBER (PAT-SUE-RUB-I)





NORMAL VELCRO CLOSURE (CLO-010) QUALITY VELCRO CLOSURE (CLO-011)



WOVEN VELCRO CLOSURE (ETH-W-030) REFLECT VELCRO WITH STRING CLOSURE (CLO-012)



PVC EMBOSSED CLOSURE (CLO-013)

RIBBON WITH PLASTIC CLOSURE (CLO-014)



SNAP METAL BUCKLE CLOSURE (CLO-030)

FULL METAL BUCKLE CLOSURE (CLO-040)



SUNDAY BUCKLE CLOSURE (CLO-021)

METAL-LEATHER STRAP CLOSURE (CLO-090)





STANDARD HANGTAG WITH BARCODE STICKER AND PLASTIC STRING (PAK-HAN-007)



PRINTED LAMINATED PAPER HANGTAG WITH STRING AND PIN (PAK-HAN-009)



**HOLOGRAM STICKER ON BILL** (PAK-STI-001)



WITH STRING AND PIN (PAK-HAN-008)



**PLASTIC HOOK** (PAK-HOOK-001)



SILVER SHAPED STICKER ON BILL (PAK-STI-002)







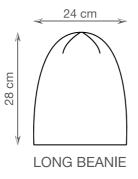


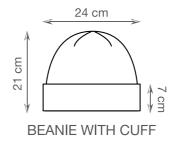
INSIDE FOLDABLE WOVEN LABEL (ETH-W-001-010)

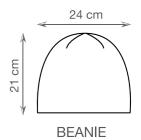


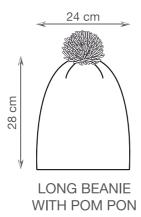
# JACQUARD SIMPLE & QUICK

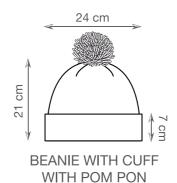
## 1. CHOOSE THE SHAPE

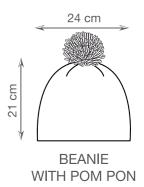












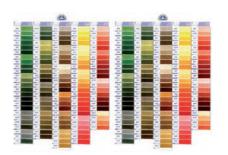
### 2. USE YOUR PATTERN OR LOGO







### **3. CHOOSE THE COLOUR**



### **4. VIRTUAL ITEM RENDERING**



### **5. RECEIVE YOUR PRODUCT**



# **JACQUARD EUROPE PRODUCTION**

#### **CERTIFICATIONS**



#### SOME CUSTOMIZATION IDEAS



3D emb. Flat emb.



foldable woven label



woven patch



#### **PACKING**







hangtag



plastic hook



sticker barcode



inside label



care label

#### **ACCESSORIES**



pom pon



fleece inside



kid size



Moq: 200 pcs (multiple of 100 pcs) Export Carton: 200 pcs



**Delivery:** starting from 20 days after sample approval



Available Yarns: 100 colour yarn references + melange colours 8 colours max. per design



Photo Approval: free of charge Sample Reception: 50 € up to 1000 pcs (over 1000 pcs free of charge)

# **JACQUARD FAR EAST PRODUCTION**

#### **CERTIFICATIONS**







#### SOME CUSTOMIZATION IDEAS



3D emb.



Flat emb.



foldable woven label



woven patch



fake suede with lasered logo



rubber patch



metal plate



high frequency

#### **PACKING**



single polybag



hangtag



plastic hook



sticker barcode



inside label



care label

#### **ACCESSORIES**



pom pon



fleece inside



reversible



kid size



Moq: 432 pcs (multiple of 144) pcs Export Carton: 144 pcs



Air Delivery: starting from 50/60 days after sample approval



Standard Delivery: starting from 90/100 days after sample approval



Available Yarns: based on pantone colours 12 colours max. per design



PHOTO APPROVAL: free of charge SAMPLE RECEPTION: 80 € up to 1008 pcs (over 1008 pcs free of charge)

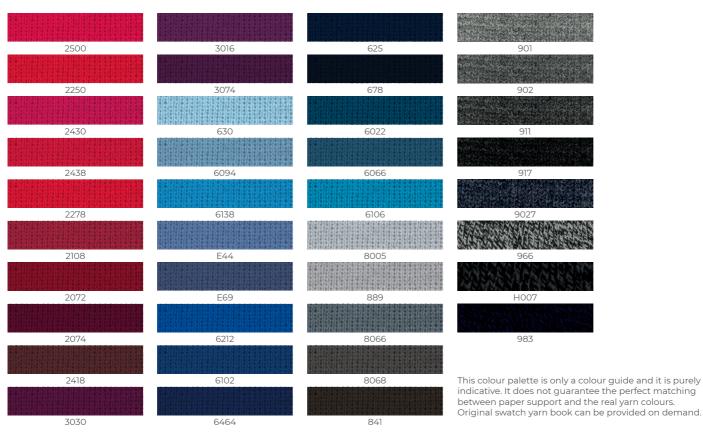
# **ACRYLIC COLOR CARD**

Let's check in the card here below the huge variety of all yarn colors available for your custom-made Jacquard production.



# **ACRYLIC COLOR CARD**

Let's check in the card here below the huge variety of all yarn colors available for your custom-made Jacquard production.





www.atlantis-caps.com